

HVAC DUCT PRODUCTION LINE

HVAC Duct Production Line. SM-Auto Pro CAL-6-1.2-1600

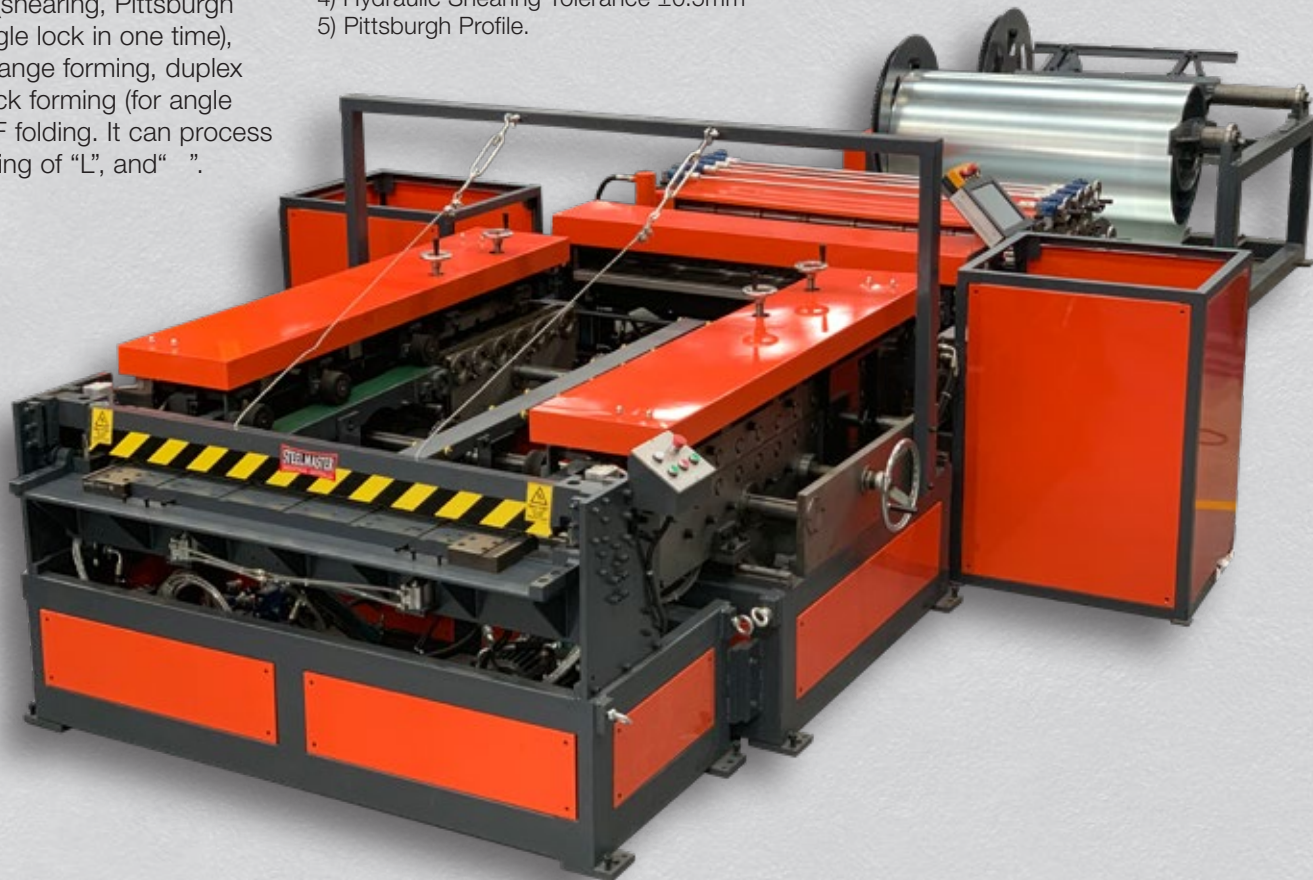
The world's newest designed duct manufacture auto line is now available by **STEELMASTER** - Auto Line Pro – CAL-6 - Compact!

Duct Auto Line VI with the feature of small size, heavy duty structure and easy for installation, it can be used in the construction site to fulfil the ideal of movable operation and processing. This auto line consists of twin Decoiler (a special design which is easy to load coils in construction site), straightening, beading, punching, notching, shearing, patented automation Pittsburgh lock forming (shearing, Pittsburgh lock, right angle lock in one time), duplex TDF flange forming, duplex right angle lock forming (for angle iron), and TDF folding. It can process different ducting of "L", and " "

CONFIGURATION

- 1) Motorized Twin Decoiler – 5000Kg - 1 x Double Mandrel Set Supplied
- 2) Straightener - Pneumatic Controller Straightener, No Adjustment Required When Changing From 0.4mm ~ 1.2mm Material. No. of Straightening Rollers - 9 Straightening Roll Diameter – 100mm Straightening Roll Material – Chrome Plated, Hardened & Ground
- 3) Notching & Punching
- 4) Hydraulic Shearing Tolerance ±0.5mm
- 5) Pittsburgh Profile.

- 6) Beading - Pneumatic Controlled Bearer, No Adjustment Required When Changing From 0.4mm ~ 1.2mm Material No. of Beading Rollers – 2 Others Can Be added
- Optional Beading Profile Shapes Can Be Ordered
- 7) Duplex / Twin TDF Flanger
- 8) Hydraulic Folder
- 9) Touch Screen Controller: Simply Input Your Dimensions – Easy To Operate



TECHNICAL DATA	(model)	SM-AUTO PRO CAL6-1.2-1600
sku	(#)	20-0614
capacity Galv. Steel	(mm)	0.4 ~ 1.2mm
line speed	(spm)	8-20
folding height	(mm)	180 ~ 1550
width	(mm)	1600
motor power	(kw/V)	415
dimensions (l x w x h)	(mm)	10000mm x 4000mm (moving Pittsburgh included) x 1500mm - with 1 x duplex Decoiler
PRICE	(AUD)	\$

FEATURES

- Fast and efficient closing off Pittsburgh seams
- PLC controller ensuring ease of operation
- 1000mm ~ 1550mm duct seam closing working range
- Can straight inline blank from 1220mm wide ~ 1550mm and all inline function can be turn on and off to suit.

3 ph /415 volt machinery do not come fitted with plugs as standard. GST is NOT included in the listed prices

