

iCon-Touch - Series 2D graphical control for CNC press brakes

iCon

Embedded reliability

The new generation iCon Touch controls offers an even higher grade of efficiency in programming, operation and control of today's press brakes. Ease of use combined with state-of-the-art technology go hand in hand, improving productivity.

The touch screen gives user-interface and enables direct navigation between programming and production. Functions are directly located where you need them, offering optimised ergonomics throughout the application.

The iCon CNC offers 2D programming that includes automatic bend sequence calculation and collision detection.

Highly effective control algorithms optimise the machine cycle and minimise set-up time. This makes using press brakes easier, more efficient and more versatile than ever.

iCon CNC features:

- 2D graphical touch screen programming mode
- 3D visualisation in simulation and production
- 17" high resolution colour TFT
- Full Windows application suite





Specifications iCon CNC

Product configuration

Standard

- Colour LCD display
- 17" TFT, high brightness
- 1280 x 1024 pixels, 32 bit colour
- Full touch screen control (IR-touch)
- Storage capacity 120 GB • 3D graphics acceleration
- Windows® 10 networking
- Emergency switch
- USB 3

Technical specifications

General

- Real-time Windows® 10 Pro
- · Multitasking environment Instant Shut Off
- Modbus

Computed

- Press force
- · Bend allowance
- · Crowning adjustment
- · Bottoming force
- Auto bumping calculation
- Radius programming
- Bend allowance table
- · Learned angle correction database

Programming

- Alphanumeric product naming
- Real-scale product programming and visualisation
- Automatic bend sequence calculation
- Easy graphical bend sequence swap and move
- · Hemmed products programming
- One page programming table
- Graphical product and tool selection
- Programmable material properties
- Programmable axis speed
- Free material programming
- · Product & tool search filter • Millimetres/Inches, kN/Ton selection · Stock counter and Product notes

Control

- Unipolar / frequency inverter control
- · Direct pressure valve control
- Direct proportional valve Y1, Y2 control
- Direct crowning control
- Multiple digital function outputs Servo Standard
- Direct Servo Valve Control
- Analogue Transducers Digital Scales
- Direct Standard Valve Control
- Up to 13 Axis
- · 2D/3D as Standard
- · Free Software Updates
- Remote Online assist Function

Electrical / interfacing

- Power supply: 24V
- M.2 SSD 120 GB
- 4 GB Ram
- RS232 port (2x)
- Network interface (100Mb/10Mb)
- USB port (2x)



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